

Notified Body No. 2812

Certificate of Constancy of Performance 2812-CPR-AC5065

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

STAINLESS STEEL BALL BEARING & CONCEALED BUTT HINGE J2020, J9500, J9507, J9500R & J9533

Intended use: For use on fire/smoke compartmentation doors, and escape route doors

Harmonised		
Essential characteristics	Performance	technical specification
	Mechanical test evidence: WIL 383113, 383116 & 502651 Fire Test Evidence: WF 382742, 382743	
Self-closing Initial friction torque (door mass 120kg) Static load Load deformation	<4 Nm Passed with a displacement under load: -lateral <2 mm -vertical <4 mm and a residual displacement after unloading. Leteral <0.6 mm	
	-lateral <0.6 mm -vertical <0.3 mm	EN 1935:2002
Overload	Passed	
Shear strength	Passed with a lateral and vertical displacement after unloading < 3 mm	
Hinges for use on fire-resistant and/or smoke-controls doors	Grade 1: suitable for use on fire/smoke resistant door assemblies	
Durability	Passed a 200,000 cycles test with a maximum wear: -lateral <0,5 mm -vertical <1 mm and with a maximum frictional torqueafter 20 cycles <3 Nm -after the completion of 200,000 cycles <3 Nm The hinge covered by this CPR is the hinge	EN 1935:2002
Families of hinges with common design features	tested	
Corrosion resistance	Grade 4: 240 hours	
Dangerous substances	Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations (1)	EN 1935:2002



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Placed on the Market under the name of:

Frelan Hardware
Unit 10 Mitcham Industrial Estate
Streatham Road
Mitcham
Surrey
CR4 2AP
United Kingdom

and produced in the manufacturing plant

J/089

This is coded format and the information is held by the Notified Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1935: 2002

Under System 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on **21/10/2020** and reissued on **09/03/2023** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the notified product certification body.

CE Marking certificate valid to: 08/03/2026

ERO Project Reference: ERO 034621 P1559

Paul Duggan Certification Manager

